

Refer to Fig. 1

1. Identify (A) upper and (B) lower die holders on tool.
2. Be sure the stroke adjustment screw (C) is adjusted to allow the longest stroke (ends of handles should come in contact with each other).
3. **Important Note:** upper and lower dies are size numbered and must be used in the correct combination.

Refer to Fig. 2

4. Select the upper and lower die combination needed for project. Options are upper die (D) sizes: ss16, ss20, ss34 and lower die (E) sizes ss16/20, ss34.

Please Note: ss16 and ss20 rose pins both use different upper dies but the same lower die.

5. Place the lower die (E) in the lower die holder (B) and tighten set screw to hold die in place.
6. Remove the paper liner from pressure sensitive side of the adhesive disc (G). Place adhesive side facing the bottom of the upper die.

Please Note: adhesive side faces the smaller hole on one end of the die. The enclosed cotter pin (F) will be helpful in positioning the disc.

7. The unthreaded end of the adapter (I) is placed in the shaft of the upper die (D), pushed until snug, and tightened in place with the thumb screw (H).

Please Note: For ease of assembly, it is better to partially thread the thumb screw before pushing adapter into the shaft. This procedure also secures the adhesive disc in the correct position.

8. The adapter / upper die assembly is now screwed into the end of the upper die holder plunger (A) until snug.

9. Gently press a rose pin of the same size as the upper die (sizes are etched on the upper die) into the small hole in the upper die. The top of the rose pin (stone side) will fit into the recess and be held in place by the adhesive disc.

Please Note: It is easier to perform this attachment process while holding the Crystal Applicator™ Tool upside down. Make sure the stone is secured and the prongs are pointing straight out.

10. If you are holding the Crystal Applicator™ Tool upside down, now re-position the tool correctly with the upper die above the lower die.

11. Place material between the dies and close the tool firmly. A small amount of pressure is required in order to secure the rose pin to the material.

Please Note: Pressing firmly will ensure the prongs will be pushed into place on the opposite side of the material. A slight clinking noise will be heard when the rose pin has been securely attached to the material.

12. Release the handles – the dies will separate automatically.

13. Material and rose pin can be removed from the tool with a gentle pull.

